



Service Letter No. EX4 September, 1994

Subject: Fuel Pump Switch Diode Tie Down

Models Affected: All Extarder™ Models

Recommended procedure for securing the diode is as follows:

1. Install the diode per installation manual.
2. Clean the surface directly under the diode. Recommended cleaner: a degreaser of the same type as brake cleaner spray.
3. Apply one drop of silicone rubber on the clean surface and gently press the diode into the silicone (see Fig. 1).

Noting the temperature variances, you may use the following silicone rubber:

- Bowman RTV Blue #21403, 100% silicone rubber
-60° F. to 450° F.
- Dow Corning Multipurpose Sealant, 100% silicone
-85° F. to 450° F.
- Any multipurpose 100% silicone rubber with -60° F. to 450° F. tolerance.

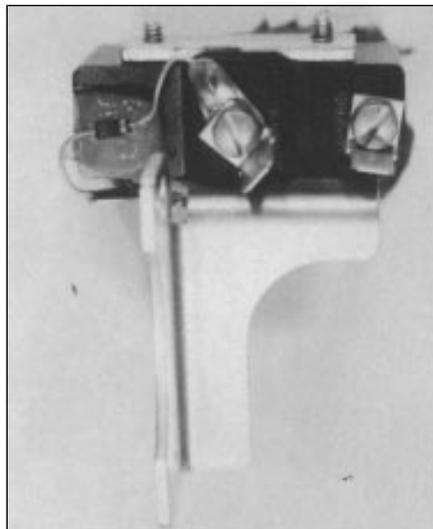


Fig. 1

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