



**Jacobs Vehicle Systems™**

## **Jacobs Engine Brake™ Service Letter E483**

**SUBJECT: Housing Installation Procedure Change**  
**MODELS AFFECTED: 750A, 760B, 765A**

**DATE: August 20, 1998**

### **Introduction**

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The engine brake housing installation procedure has changed for 1998 Detroit Diesel Series 50 and Series 60 engines. This change is intended to avoid potential interference between exhaust rocker levers and engine brake housings.

### **Impact**

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When installing engine brake housings on any 1998 Detroit Diesel Series 50 or Series 60 engine use the modified procedure detailed below. This applies to new kit installations and service to existing installations on engine model numbers 6067EK60, 6067PK60, 6067TK60, 6067TK45, 6047TK60, 6047TK45, 6047TK28. For all pre-1998 engines, the original procedure should be followed as instructed in the Jacobs installation manual P/N 014328 Rev C (Series 60), and P/N 019085 Rev D (Series 50).

### **Service Information**

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Modified installation procedure:

Before tightening the engine brake housing hold-down bolts, move the housing assembly so that it is positioned as far towards the camshaft side of the engine as possible.

Note: The original procedure required that the housing be located in the center position of the side to side movement. This procedure still applies to pre-1998 engines. Always use the Torque-Turn method for tightening hold down bolts.

### **Obsolescence**

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No part numbers have been made obsolete as a result of this change.

### **Warranty Information**

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The standard Jacobs Vehicle Systems warranty applies.  
No products are subject to campaign as a result of this service letter.

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