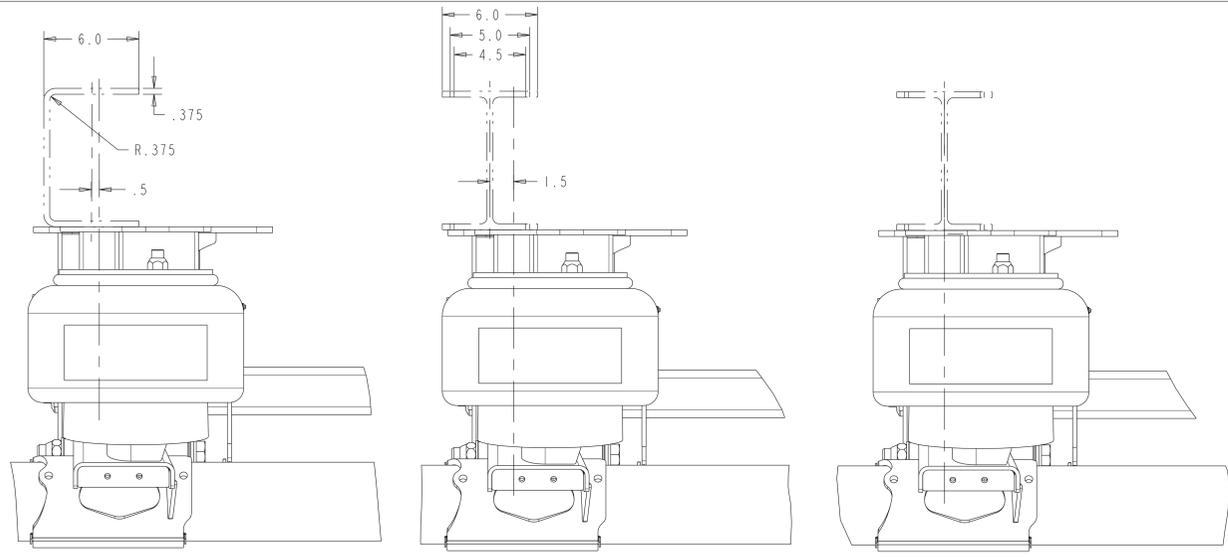


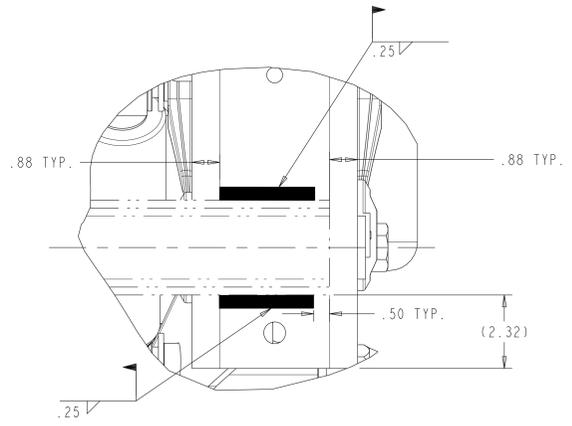
Revision: G.9
STATE: Engineering Released

EXPORT_CONTROL: HARD_WARE=EAR - EAR99, EXPORT_CONTROL=EAR - EAR99

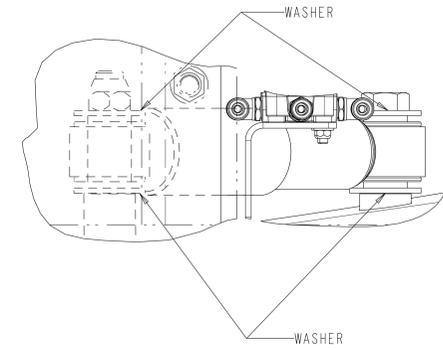
SIM. PARTS		5-66240A_01	
REVISIONS			
A	RELEASED 5-66240L_01 FOR PRODUCTION.	109615 11/13/09	CH HN
B	REVISED AIR SPRING PEDESTALS	111063 12/03/09	CH SS
C	UPDATED HANGERS TO LATEST REVISION, I ADDED NOTES	111975 09/27/10	CH SS
D	SHOP CHART WAS 4-60559_12	115433 04/27/11	CH SS
E	WAS 1/2" FROM TOOLING HOLE	115875 10/10/11	CH SS
F	ADDED SIDE MOUNT HANGER PARTIAL VIEW	121032 03/11/13	CH SS
G	UPDATED RHCV REPRESENTATION	ECN-165357 28-JUL-20	EN SD



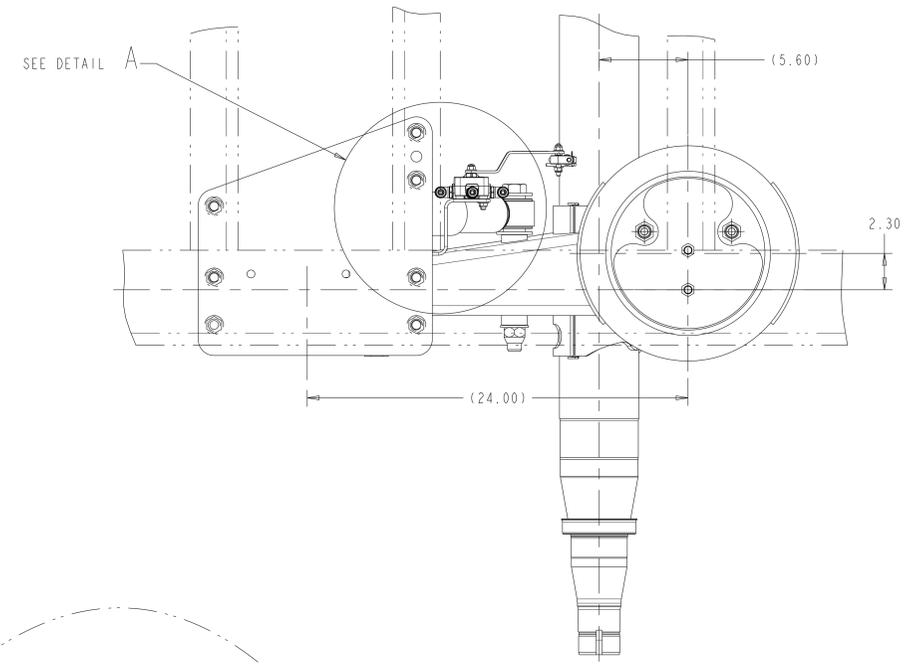
REAR VIEW OF TYPICAL INSTALLATION



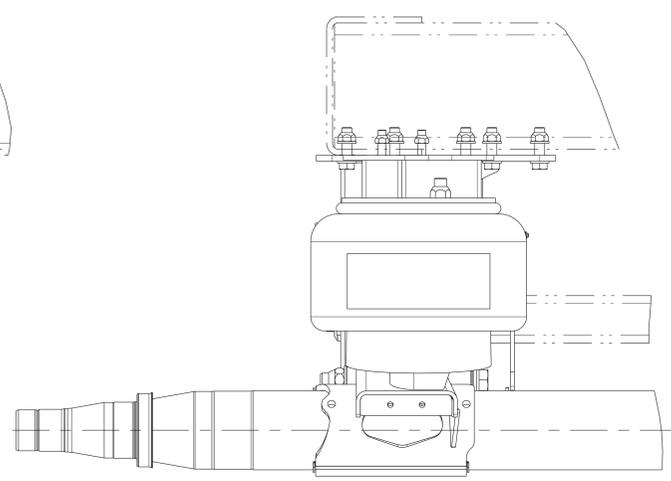
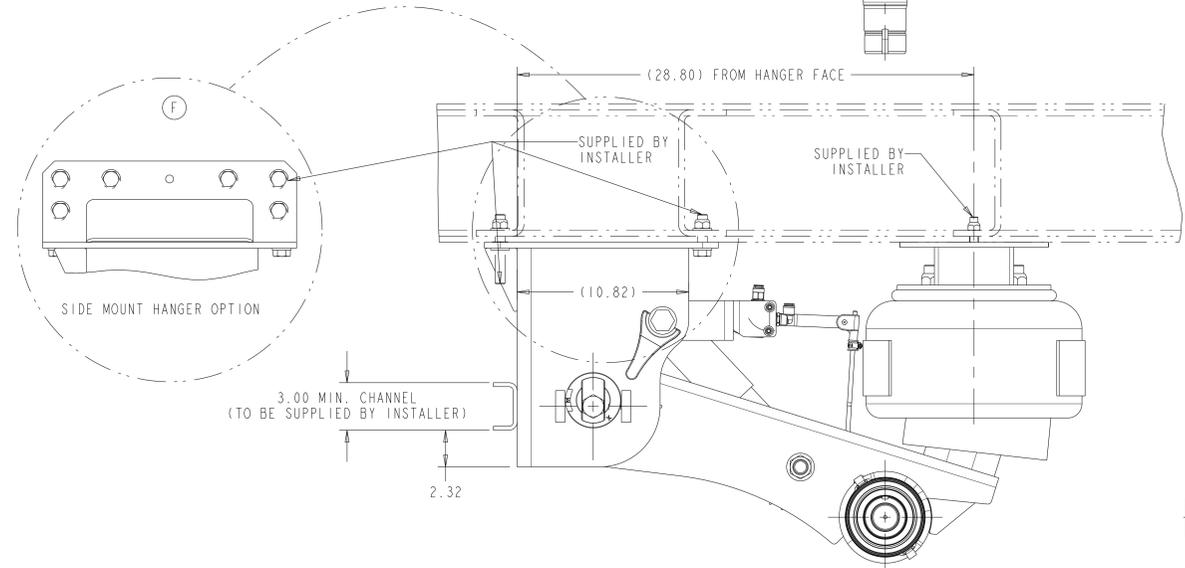
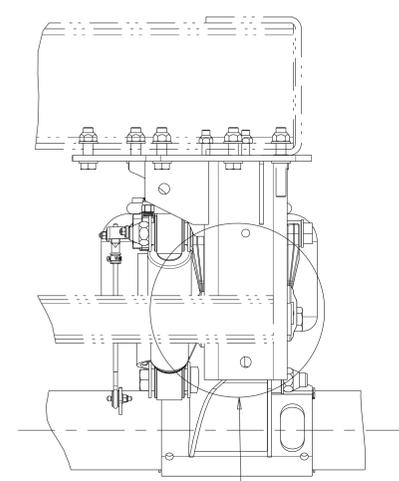
DETAIL B
SCALE 1:2
RECOMMENDED CROSS-BRACING AND WELDING



TYP. SHOCK INSTALLATION BOTH SIDES
DETAIL A
SCALE 1:2



NOTE:
 PROPER VEHICLE FRAME DESIGN IN THE AREA OF SUSPENSION ATTACHMENT IS THE RESPONSIBILITY OF THE INSTALLER.
 ALL WELDING TO COMPLY WITH AWS STANDARDS 70 KSI MIN. WELD WIRE TENSILE STRENGTH.
 NO WELDING OR DRILLING ALLOWED ON TRAILING ARMS
 NO WELD WITHIN .25" OF FRAME BRACKET TOOLING HOLES
 FOR GENERAL ARRANGEMENT INFORMATION SEE DRAWINGS 5-66241R_01 & 5-66241W_01



REFER TO SHOP CHART 4-60559_37 FOR TORQUE INFORMATION

DO NOT CHANGE MANUALLY

APPLY SPECIFIED MERITOR MARKINGS PER DRAFTING ENGINEERING STANDARDS D-004	THIS PRINT IS LOANED ON A CONFIDENTIAL BASIS SUBJECT TO RETURN UPON DEMAND BY MERITOR AND NOTHING HEREON MAY BE REPRODUCED, USED OR DISCLOSED IN WHOLE OR IN PART WITHOUT THE PRIOR WRITTEN PERMISSION OF MERITOR.	MATERIAL PROCESS	SEE BILL OF MATERIAL FOR SPECIFIC INDIVIDUAL MODEL INFORMATION			109615	PART/DWG NO. 5-66240L_01	EDC 00050
			APPROVED S.S.	DRAWN BY H.N. 03-Jun-09	CHECKED BY C.H. 03-Jun-09	3RD ANGLE PROJECTION	DRAWING SIZE E	NAME LAYOUT - MTA23T TRAILER
1 2 3 4 5 6 7 8 9 10 20 30 40 50 60 70 80 90 100MM 4 IN. 10THS. 100MM		WEIGHT RGH./FIN.	INQUIRY NO.	C.H./T.E. NO. APP. NO.	ORIGINAL FOR MTA23T	SCALE 1:4	DESIGN CONTROL GROUP W.W. TRAILER PRODUCTS	PART NO.